Revised March 27, 2020

TABLE 6 –PRODUCTION TOLERANCES

Property	Tolerance
Air Voids	± 1.0%
Voids in Mineral Aggregate	± 1.0%
Aggregate retained on the No. 8 (2.36 mm) sieve and above	± 6.0%
Aggregate passing the No. 8 (2.36 mm) sieve and retained on the No. 30 (0.60 mm) sieve	± 4.0%
Aggregate passing the No. 30 (0.60 mm) sieve and retained on the No. 200 (0.075 mm) sieve	± 3.0%
Aggregate passing the No. 200 (0.075 mm) sieve	± 1.0%

5. BITUMINOUS MIXING PLANT AND TESTING. All requirements of Subsection 406.05 shall apply except as modified herein.

(a) Stabilizer Supply System. Equipment for adding the cellulose or mineral fibers shall accurately proportion and meter, by weight, the proper amount per batch for batching plants, or continuously and in a steady uniform manner for drum mix and continuous mix plants. Fibers shall not be fed, whether pelletized or loose, through the cold feed bins or through the Recycled Asphalt Pavement (RAP) bins. **Manual introduction of fibers shall not be permitted. A fiber metering machine capable of interlocking with the plant control system shall be utilized.**

When a batching plant is used, ~~**the stabilizing fibers shall be added to the aggregate in the weigh hopper and**~~ the dry and wet mixing times shall be increased from 5 to 15 seconds each to ensure the stabilizing fibers are distributed throughout the mixture. When a drum mix or continuous mix plant is used, the fibers shall not become entangled in the exhaust system. If there is evidence of fiber in the baghouse or wet washer fines, the liquid asphalt binder line and/or the fiber line shall be relocated such that the fiber is captured by the liquid asphalt spray and incorporated into the mix. The mixing time and/or intensity shall be increased if there is evidence of clumping in the discharge chute.

Stabilizing fibers shall be stored in a dry environment not to exceed 120°F.

~~**A representative from the fiber supplier shall be present at the plant for the first full day of production for technical assistance.**~~

6. AGENCY ACCEPTANCE. Material acceptance by the Agency will be conducted in accordance with the requirements specified in Subsection 406.03C(c) - *Quality Assurance (QA) Acceptance Testing* through Subsection 406.03C(f), Subsection 406.15, and Subsection 406.16, in addition to the following;

Added March 27, 2020

ADDITIONAL NOTICE TO BIDDERS

PART I – PROJECT NOTICE TO BIDDERS

22. NOTICE TO BIDDERS – COVID–19. Bidders are advised that the current pandemic of Novel Coronavirus (COVID–19) introduces significant uncertainty into the project. Contractors shall consider COVID–19 virus risks as they develop project schedules and advance the work. VTrans will require frequent updates to the approaches to managing risk and will collaborate with the Contractor to adjust the schedule and sequence of work and take measures to ensure that potential impacts to safety and mobility are mitigated if any extended shutdown period is required due to COVID–19. The Contractor is responsible for ensuring that the project is stable and in a safe and maintainable condition. The sequence and progression of the work will be the Contractor's sole responsibility. VTrans will not be responsible for any additional maintenance activities or delays related to the sequence of operations. Any delays related to COVID-19 pandemic will be excusable, but will not be compensable per Subsection 108.16.